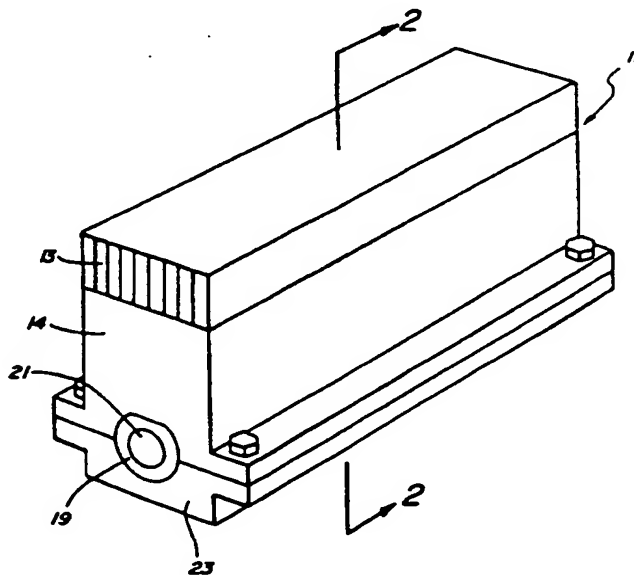


PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : H01S 3/0941, 3/08	A1	(11) International Publication Number: WO 97/14200 (43) International Publication Date: 17 April 1997 (17.04.97)
(21) International Application Number: PCT/US96/16255 (22) International Filing Date: 9 October 1996 (09.10.96) (30) Priority Data: 08/540,732 11 October 1995 (11.10.95) US (71) Applicant: HE HOLDINGS, INC. doing business as HUGHES ELECTRONICS [US/US]; 7200 Hughes Terrace, Los Angeles, CA 90045 (US). (72) Inventors: GREGOR, Eduard; 820 Las Lomas, Pacific Palisades, CA 90272 (US). CHEN, Tzeng; 28505 Leacrest Drive, Rancho Palos Verdes, CA 90275 (US). BRUESSELBACH, Hans. W.; 847 Malibu Meadows Drive, Monte Nido, CA 91302 (US). (74) Agents: SALES, Michael, W. et al.; Hughes Electronics, 7200 Hughes Terrace, Los Angeles, CA 90045 (US).		(81) Designated States: IL, KR, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

BEST AVAILABLE COPY**(54) Title:** COMPACT DIODE PUMPED SOLID STATE LASER**(57) Abstract**

A compact diode pumped laser including a nonuniform, single- or double-sided diode pumped laser head (11, 31) and a polarization output coupled (POC) resonator (70). The POC resonator (70) employs reflections from two opposing uncrossed roof prism mirrors (61, 71) to produce a uniform near field and far field beam with diffraction or near diffraction limited quality. The single laser head (11) particularly includes a laser rod (21), a sapphire envelope (19) located about the rod (21), an area (17) of antireflection coating located on the sapphire envelope (19) between the rod (21) and the diode array (15), and a high reflectivity nickel-plated indium layer (18) located on the sapphire envelope (19) on the surface thereof outside of the area (17) of antireflection coating.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

COMPACT DIODE PUMPED SOLID STATE LASER

BACKGROUND OF THE INVENTION

1. Field of the Invention

The subject invention relates generally to lasers and, more particularly, to a compact, solid state diode pumped laser.

5 2. Description of Related Art

In previous diode pumped laser designs, especially with rod geometries, a great effort was made to provide uniform diode pumping by locating up to five or more diode arrays around the laser rod, thus creating five-sided pumping. With diode pumping, the absorption is high as compared
10 to flash lamp pumping, since the diode output is in a narrow wavelength range at the peak absorption of the lasing material (for Nd:YAG it is 808 nm); a nonuniform inverted energy distribution results in the laser rod. By distributing the diode arrays in multiple modules around the laser rod, improved uniformity of absorption energy throughout the laser rod is achieved.

15 Such diode pumped lasers require a complex laser head design of relatively large size in order to mount and cool the diode arrays. Furthermore, the distance from the center of the rod to the edge of the laser head is relatively large. The relatively large distance increases the size of the folded resonator since the folded beam must clear the edge of the laser head. For breadboard
20 and commercial lasers, which are not limited in size, this relatively large folded resonator size does not present a problem. But for military systems, small size and weight is critical, and it is in this area that the subject invention provides the greatest benefit.

OBJECTS AND SUMMARY OF THE INVENTION

It is therefore an object of the invention to improve lasers;

It is another object of the invention to provide an improved diode pumped laser;

5 It is another object of the invention to reduce the size and weight of diode pumped lasers;

It is another object of the invention to provide a laser head design of reduced size and weight; and

10 Still further objects of the invention include improving the beam uniformity, the extraction uniformity, and the beam divergence of a laser.

These and other objects and advantages are achieved according to the invention by providing a compact diode pumped laser which includes a nonuniform, single- or double-sided, diode pumped laser head and a polarization output coupled (POC) resonator. The POC resonator employs reflections
15 from two opposing uncrossed roof prism mirrors to produce a uniform near field and far field beam with diffraction or near diffraction limited quality. This POC resonator is of benefit to any nonuniform gain and thermal lasing distribution created in an active gain medium and placed inside the resonator (for example, one-sided flash lamp pumping or other means of creating
20 nonuniform gain/thermal lasing distributions).

The novel combination of a single- or two-sided pumped laser head with a noncrossed roof prism POC resonator is of reduced size and complexity when compared to prior art multiple-sided (>2) diode pumped lasers with flat-flat mirror, flat mirror-roof prism, and crossed roof prisms
25 resonator designs. The efficiency, the beam quality, and the alignment stability are comparable or superior to the prior art designs.

BRIEF DESCRIPTION OF THE DRAWINGS

The objects and features of the present invention, which are believed to be novel, are set forth with particularity in the appended claims.

30 The present invention, both as to its organization and manner of operation,

together with further objects and advantages, may best be understood by reference to the following description, taken in connection with the accompanying drawings.

FIG. 1 is a perspective view of a single-sided diode pumped laser head according to a preferred embodiment;

FIG. 2 is a broken-apart cross-sectional view taken at 2-2 of FIG. 1;

FIG. 3 is a cross-sectional view of a double-sided diode pumped laser head according to a preferred embodiment; and

FIG. 4 is a perspective schematic view of resonator apparatus employable with the laser head structures of FIGS. 2 and 3.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The following description is provided to enable any person skilled in the art to make and use the invention and sets forth the best modes contemplated by the inventors of carrying out their invention. Various modifications, however, will remain readily apparent to those skilled in the art, since the generic principles of the present invention have been defined herein specifically to provide a particularly compact and useful laser head and cooperating resonator design.

FIG. 1 illustrates a single-sided diode pumped laser head 11 according to a preferred embodiment. The laser head 11 includes a heat exchanger 13 mounted atop an aluminum housing 14 including an upper housing portion 16 mounted to a base 23. A pumping diode array 15 (FIG. 2) and a cylindrical laser rod 21 are located within the housing 14.

The laser rod 11 is encased in a sapphire thermal conductor envelope 19, which is of annular cross-section with the exception of a flat area 17 located just below the diodes of the diode array 15. This area 17 is coated with an antireflection (AR) coating. The thickness of the sapphire envelope 19 may be, for example, 2 millimeters (mm), while the coating of area 17 is a very thin dielectric optical coating ($< 10 \mu\text{m}$ in thickness).

The remainder of the sapphire envelope 19 is provided with a high reflectivity coating 18. The high reflectivity coating 18 is a dielectric coating selected to provide high reflectivity at the wavelength of the pumping diodes 15, e.g., 808 nanometers and low reflectivity at the wavelength of the coherent radiation emitted by the laser rod 21, e.g., 1.06 nanometers. Various other coating materials having various selected reflectivities may be used, depending on the particular laser medium and other design parameters, as will be apparent to those skilled in the art.

The high reflectivity coating 18 is preferably provided by a black indium foil sheet which provides an interface to absorb the 1.06-nanometer radiation, while at the same time providing a soft, black gasket or cushion between the sapphire material 19 and the aluminum of the housing base 23. The thickness of the indium foil may be, for example, 0.010-inch, and such foil is commercially available from The Indium Corp. of America, 1676 Lincoln Avenue, Utica, New York 13502. The indium foil is nickel plated in a chemical bath and the surface becomes highly absorbing at 1.06 nm. To indicate the relative size of the laser head 11, the dimension d_1 in FIG. 1 is approximately 1.0 inch.

A two-sided pump head 31 is shown in FIG. 3. The pump head 31 of FIG. 3 again employs a heat exchanger 33 mounted atop an aluminum housing 35 having an aluminum base 37. First and second pumping diode arrays 39, 41 are positioned at approximate 45-degree angles to the horizontal, thus having axes 40, 42 located 90 degrees to each other, and their diode energy is directed through respective coating areas 38, 48, which provide low reflectivity for 808 nanometers, as in the embodiment of FIG. 2. The embodiment of FIG. 3 again employs a laser rod 21, a sapphire envelope 19, a black indium interface 18, and has a dimension " d_2 " of approximately 1.5 inch.

The laser head shown in FIG. 2 could be cooled by liquid or air and may have two-sided pumping as shown in FIG. 3 without significant increase in size and complexity. The configuration of FIG. 2 is used as an example of the general case, which could include a liquid-cooled laser rod and diode arrays for higher power applications.

The single-sided pumped laser head 11 of FIG. 2 features reduced size. This laser head 11, when compared to prior art multiple-sided pumped heads, is about 50% smaller in size for the same power output. This single-pumped laser head 11 has a nonuniform energy absorption which is higher at the edge of the rod 21 located nearest the diode array 15. However, this nonuniformity does not affect the near field or the far field quality of the laser beam when the laser head 11 is used in a novel uncrossed roof prism POC resonator 70, which will now be described in conjunction with FIG. 4.

The resonator 70 of FIG. 4 includes a first roof prism 61 located on the optical axis 69 at one end of the laser rod 21 and a POC polarizer 63 located on the optical axis 69 at the opposite end of the laser rod 21. Beyond the polarizer 63 are located, in succession, a Pockels Cell Q-switch 65 and a second roof prism 71. The polarizer 63 splits off or directs a portion of the laser energy out of the resonator 70 to provide the output beam 73.

The resonator structure shown in FIG. 4 bears some similarities to that disclosed in U.S. Patent No. 3,924,201. That patent discloses a laser which includes a lasing medium and two Porro prism end reflectors with the roof line of each prism being at an angle (Θ) between about 5-85 degrees with respect to the plane of polarization and optically perpendicular to each other ($\alpha = 90^\circ$) to provide mechanical stability. A beam splitter is provided to direct a portion of the energy out of the system, the output power being determined by the angle of rotation of the Porro prism end reflectors.

The resonator 70 illustrated in FIG. 4 includes two Porro prism end reflectors 61, 71. In the embodiment of FIG. 4, the roof line of each prism is located at an angle (Θ) with respect to the plane of polarization for optimum output coupling and are, in contrast to prior art, optically "not" perpendicular to each other ($\alpha \neq 90^\circ$). This arrangement provides maximum intensity homogenization of the beam in the presence of nonuniform pumping and gain because rays in all radial positions are shifted to different radial positions on every pass. Multiple reflections in the resonator 70 therefore sweep out and sample the gain of the complete aperture of the laser rod 21.

The arrangement also provides homogenization of the phase aberrations in the optical components in the resonator, including nonuniform thermally induced lasing of the gain medium.

Test results demonstrate near field and far field beam quality
5 equivalent to six-sided pumping when the angle between the two roof lines is selected to be $\alpha = 60^\circ$. Higher homogenization has been obtained in flashlamp pumped lasers by choosing an angle which is not an integral fraction of 360 degrees; that is to say, choosing the angle so no ray ever returns to its original position. However, the beam in the near field and far field was measured to
10 be of excellent quality in the present diode pumped embodiment with $\alpha = 60$ degrees, which illustrates the principle of the invention.

One important operational parameter is the far field distribution. For the single-sided diode pumping geometry of FIG. 2, it is circularly symmetric and with a beam divergence of 1.0 milliradian. This beam quality
15 meets designator performance requirements and is comparable to the performance of four or greater-sided pumping geometries.

In summary, those skilled in the art will appreciate that there are two features of the disclosed design which provide a significant improvement over the prior art when they are combined to form a compact diode pumped
20 laser:

1. A highly compact, efficient, single or double diode pumped laser head in a two-part design consisting of a diode assembly and a rod assembly; and
2. An uncrossed double roof prism (POC) resonator with the
25 angle between the two roof lines selected to optimize radial homogenizing symmetry by multiple reflections (>10 reflections).

In FIGS. 2 and 3, the rod assemblies respectively comprise components 17, 18, 19, 21, and 23 (FIG. 2); and 18, 19, 21, 37, 38, 48 (FIG. 3); and the diode
30 assemblies respectively comprise components 13, 15, and 16 (FIG. 2); and 33, 35, 39, and 41 (FIG. 3).

It may be noted that, in general, a preferred resonator for use with laser heads constructed according to the invention may comprise any combinations of surfaces which are retroreflecting in one or both planes of incidence, the two retroreflectors being oriented relative to one another in such a way that the ray optical path does not repeat itself in the resonator, thereby leading to homogenization. Output coupling may be brought about with a polarizer as shown in FIG. 4, or by some other means, for example, such as a partially reflecting pellicle or beam splitter, a fold which consists of a partially reflective mirror, or a partially reflective surface on one of the retroreflectors.

Those skilled in the art will thus appreciate that various adaptations and modifications of the just-described preferred embodiments can be configured without departing from the scope and spirit of the invention. Therefore, it is to be understood that, within the scope of the appended claims, the invention may be practiced other than as specifically described herein.

SECOND CLAIM SETWhat Is Claimed Is:

1. A laser head comprising:
a lasing medium (21); and
5 a first pumping diode array (15) positioned adjacent said lasing medium (21).
2. The laser head of Claim 2 wherein said lasing medium (21) comprises a laser rod (21) and wherein said laser head further includes:
a sapphire envelope (19) located about said rod (21);
10 an area (17) of antireflection coating located between said rod (21) and said diode array (15); and
a high reflectivity coating (18) located on said rod (21) outside of said area (17).
3. The laser head of Claim 2 wherein said high reflectivity
15 coating (18) provides a cushion between said sapphire envelope (19) and a metal housing base (23).
4. The laser head of Claims 2 or 3 wherein said high reflectivity coating (18) includes indium.
5. The laser head of Claims 2 or 3 wherein said high reflectivity
20 coating (18) comprises a nickel-plated indium sheet.

6. The laser head of any of Claims 1-5, said head being positioned within a resonator comprising an uncrossed double roof prism resonator (70) including first and second roof prisms (61, 71) having respective roof lines, said roof prisms (61, 71) comprising respective reflectors of said resonator (70), said first and second roof prisms (61, 71) having an angle (α) between their respective roof lines selected to provide radial homogenization through multiple reflections within said resonator (70).

7. The laser head of any of Claims 1-5, said head being positioned within a resonator (e.g. 70), said resonator comprising any two combinations of surfaces which are retroreflecting in at least one plane of incidence, the two retroreflectors (e.g. 61, 71) being oriented relative to one another in such a way that the ray optical path does not repeat itself in the resonator (e.g. 70), resulting in homogenization of the output beam of said laser head.

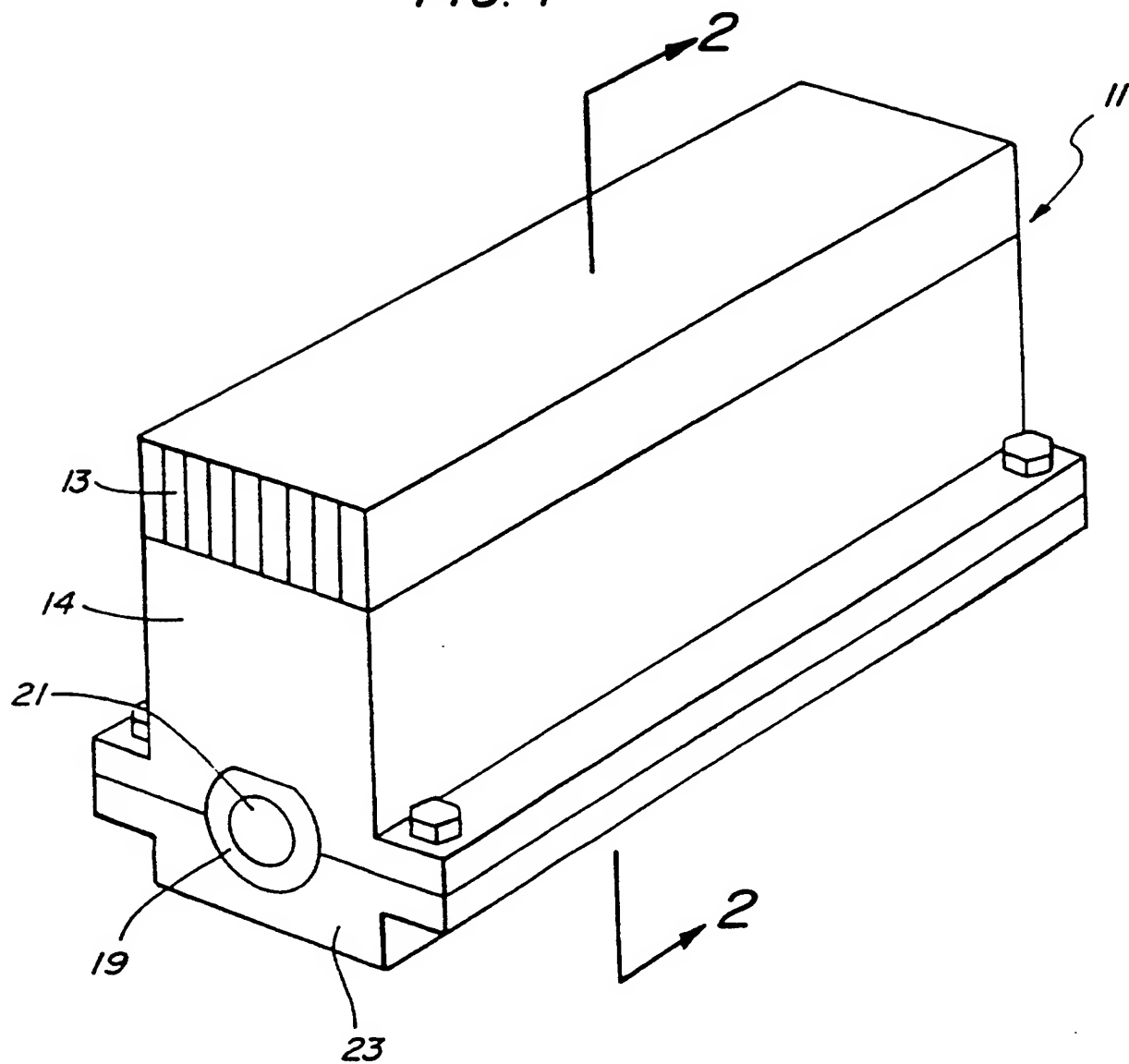
8. The laser head of any of Claims 1-7 further including a second pumping diode array (42) positioned adjacent said lasing medium (21).

9. The laser head of Claim 8 wherein said first and second pumping diode arrays (39, 41) have respective axes (40, 42) lying perpendicular to one another.

10. The laser head of any of Claims 1-7 wherein said first pumping diode array (15) is the only pumping diode array associated with said laser head, said laser head thereby comprising a single diode pumped laser head (11).

1/2

FIG. 1



2/2

FIG. 2

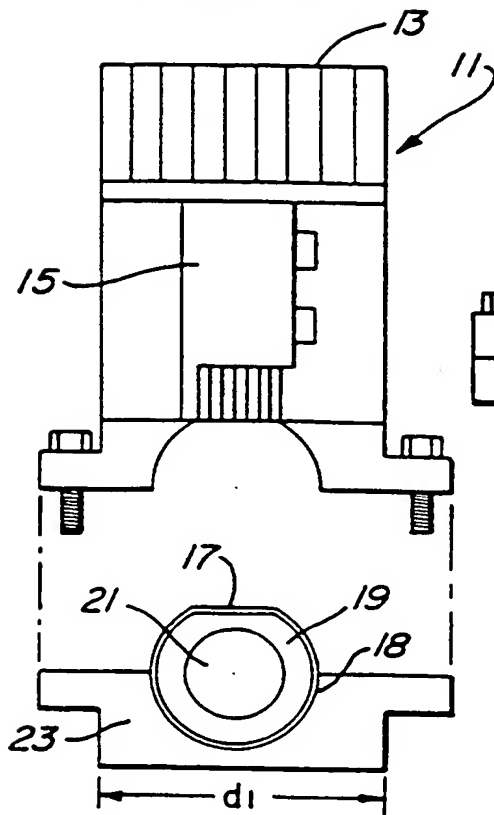


FIG. 3

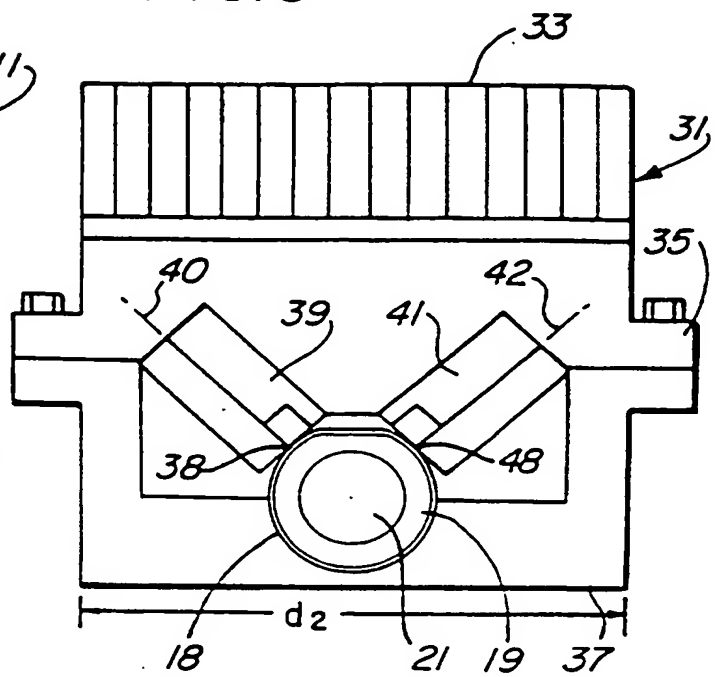
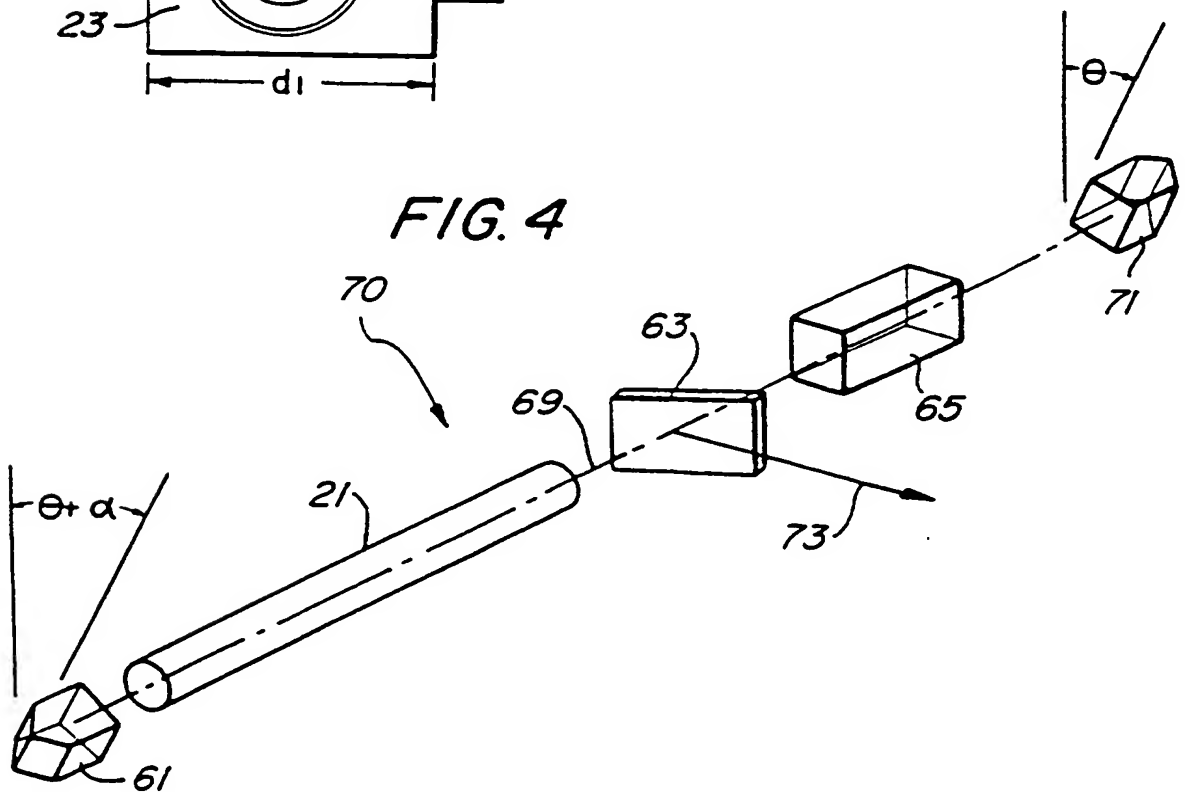


FIG. 4



INTERNATIONAL SEARCH REPORT

Int. Appl. No.
PCT/US 96/16255

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H01S3/0941 H01S3/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01S

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 583 944 A (HUGHES AIRCRAFT CO) 23 February 1994 see abstract see column 5, line 20 - line 24 ---	1-5,8
X	US 3 821 663 A (BRENNER C) 28 June 1974 see figure 1 ---	1,10
X	US 5 140 607 A (PAIVA RICHARD A) 18 August 1992 see figure 2 ---	1,8,9
A	US 3 924 201 A (CROW THOMAS G) 2 December 1975 cited in the application see figure 1 --- -/-	6,7

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- *&* document member of the same patent family

Date of the actual completion of the international search

31 January 1997

Date of mailing of the international search report

21.02.97

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+ 31-70) 340-3016

Authorized officer

Galanti, M

INTERNATIONAL SEARCH REPORT

Int. l. Application No
PCT/US 96/16255

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	NO 951 300 A (HUGHES AIRCRAFT CO) 6 October 1995 & EP 0 676 651 A (HUGHES AIRCRAFT CO) 11 October 1995 ---	6,7
A	US 4 408 334 A (LUNDSTROM ERIC A) 4 October 1983 see abstract -----	6,7

Form PCT/ISA/210 (continuation of second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 96/16255

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0583944	23-02-94	US-A- 5317585 DE-D- 69301879 DE-T- 69301879 IL-A- 106682 JP-B- 2502919 JP-A- 7297467	31-05-94 25-04-96 14-08-96 29-06-95 29-05-96 10-11-95
US-A-3821663	28-06-74	NONE	
US-A-5140607	18-08-92	NONE	
US-A-3924201	02-12-75	NONE	
NO-A-951300	06-10-95	EP-A- 0676651	11-10-95
US-A-4408334	04-10-83	NONE	

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

☐ **BLACK BORDERS**

☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**

☒ **FADED TEXT OR DRAWING**

☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**

☐ **SKEWED/SLANTED IMAGES**

☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**

☐ **GRAY SCALE DOCUMENTS**

☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**

☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**

☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

THIS PAGE BLANK 115070